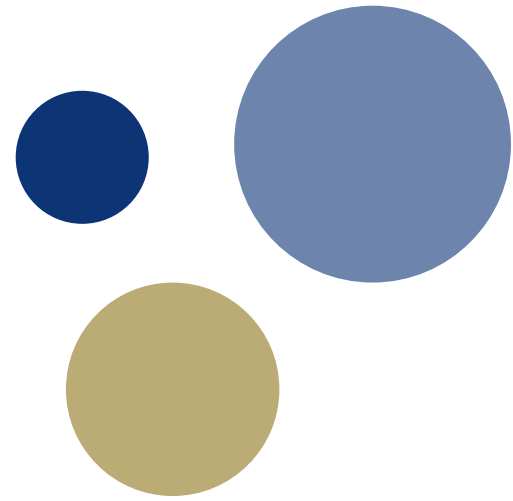




Norwegian University of
Science and Technology



Consequences of Liquid Hydrogen Tank Explosions (ID181)

ICHS 2023 conference

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Introduction

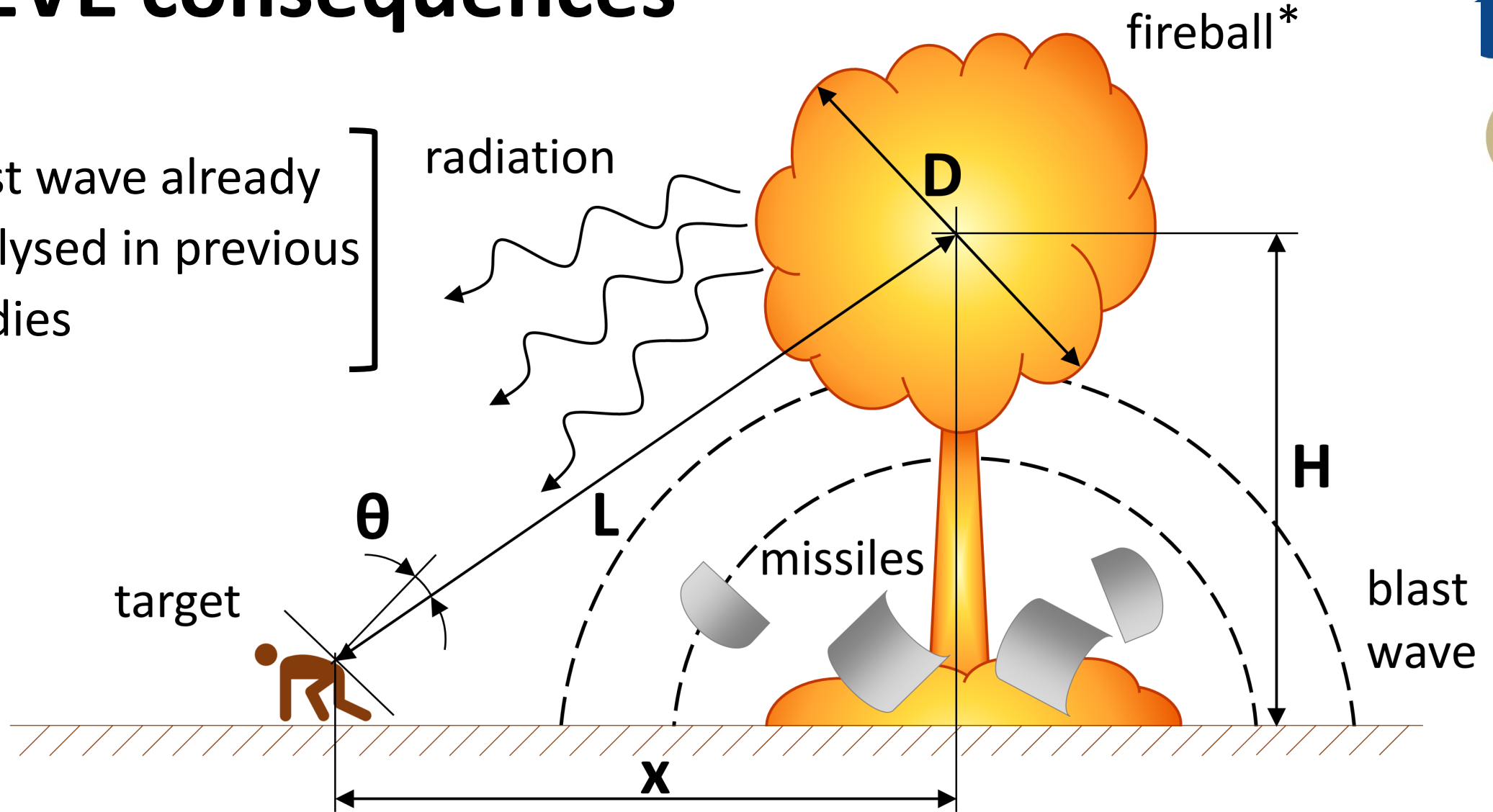
Focus of the study: consequences of catastrophic rupture of double-walled vacuum-insulated liquid hydrogen tanks. Rupture of high-pressure hydrogen gas tanks is also considered in case of fireball.

Aim: preliminary analysis **fireball** and **distribution of fragments** in the area around the LH2 vessel after its failure.



BLEVE consequences

Blast wave already analysed in previous studies



*Fireball if substance is flammable and ignition source is present

State of the art

Hydrogen fireball analysis

Literature correlations

Diameter [m]

$$D = 7.93 m_f^{1/3}$$

$$D_{hms} = 9.8 m_{H_2}^{1/3}$$

$$D_{hmsc} = 19.5 m_{H_2}^{1/3}$$

Duration [s]

$$t_{md} = 0.45 m_f^{1/3} \text{ momentum-driven}$$

$$t_{bd} = 2.60 m_f^{1/6} \text{ buoyancy-driven}$$

$$m_f = m_{H_2} = \text{hydrogen mass [kg]}$$

State of the art

Hydrogen fireball analysis

- from pressure vessel burst, PVB (high-pressure GH2 tank)
- from BLEVE (LH2 tank)

Table 1. Experimental data for hydrogen BLEVEs and PVBs (abbreviation: FB: fireball).

| Test | Year | Type | Mass [kg] | Burst pressure [MPa] | FB Diameter [m] | FB Duration [s] |
|----------|------|-------|-------------|----------------------|-----------------|-----------------|
| BMW | 1996 | BLEVE | 1.80 ÷ 5.40 | < 1.29 | 20 | 4.0 |
| SH2IFT | 2021 | BLEVE | 27.00 | 5.00 | 26 | 5.0 |
| Zalosh-1 | 2005 | PVB | 1.64 | 35.70 | 8 | 2.0 |
| Zalosh-2 | 2007 | PVB | 1.87 | 34.50 | 24 | 2.0 |
| Tamura-1 | 2006 | PVB | 1.41 | 99.50 | 18 | 2.0 |
| Tamura-2 | 2006 | PVB | 1.37 | 94.50 | 18 | 2.0 |
| Shen | 2018 | PVB | 3.90 | 43.70 | 7 ÷ 8 | 1.5 |

State of the art

Fragment projection

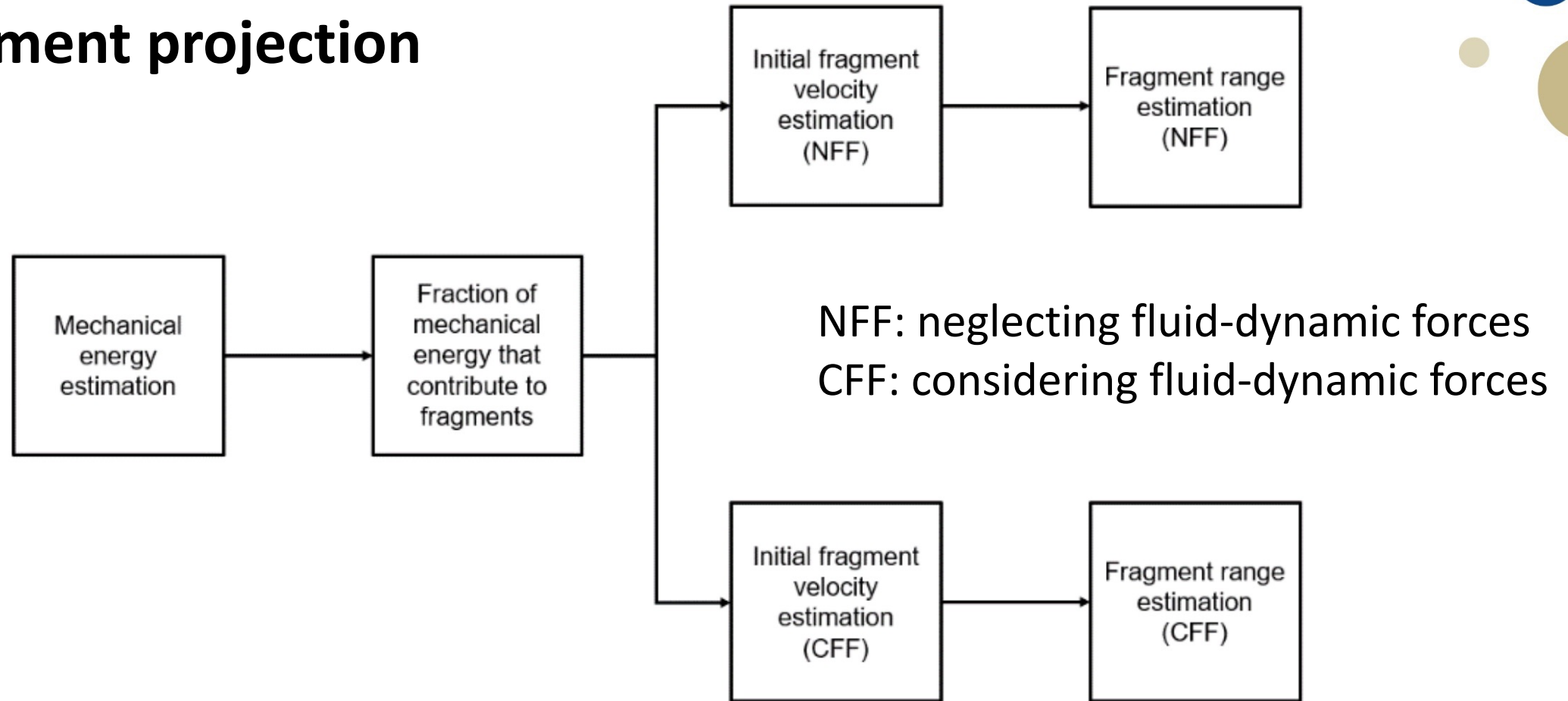


Figure 1 – Block diagram showing the procedure to apply models for predicting the horizontal range of fragments.

State of the art

Fragment projection (NFF)

Initial velocity of fragment

$$v_i = \sqrt{\frac{2 \cdot \lambda \cdot E_{av}}{M_v}}$$

Horizontal range

$$R = \frac{v_i^2 \cdot \sin(2\alpha)}{g}$$

E_{av} : energy released by explosion [J/kg]

λ : energy fraction [%]

M_v : mass of the empty vessel [kg]

α : fragment initial angle [°]

g : acceleration of gravity (9.81 m/s²)

Few experimental data are available for LH2 tank fragment projection

State of the art

Fragment projection (CFF)

Fluid dynamic forces (lift & drag)

$$\begin{cases} F_L = C_L A_L \frac{\rho_a \cdot v_i^2}{2} \\ F_D = C_D A_D \frac{\rho_a \cdot v_i^2}{2} \end{cases}$$

Initial velocity of fragment

$$\bar{v}_l = \frac{C_D A_D \cdot \rho_a \cdot v_i^2}{M_f \cdot g}$$

Horizontal range

$$R = \frac{\bar{R} \cdot M_f}{C_D A_D \cdot \rho_a}$$

C_L, C_D : lift and drag coefficients [-]

A_L, A_D : lift and drag area of the fragment [m²]

ρ_a : air density [kg/m³]

M_f : mass of fragment [kg]

Methodology

Hydrogen fireball analysis

Proposed Correlations

Diameter [m]

$$D = 16.44 m_f^{1/3} \text{ BMW-fit}$$

$$D = 10.97 m_f^{1/3} \text{ SH}_2\text{IFT-fit}$$

Duration [s]

$$t = 3.63 m_{H_2}^{1/6} \text{ BMW-fit}$$

$$t = 3.26 m_{H_2}^{1/6} \text{ SH}_2\text{IFT-fit}$$

m_f = hydrogen mass [kg]

- **Comparison** between proposed correlations and literature ones was performed.
- **Experimental data of H2 PVB and LH2 BLEVE** were used to validate correlations

Methodology

Fragment projection

| Fragment No. | X | Y | Distance in m | mass in kg |
|-----------------------------------|-------------------|---------------|---------------|------------|
| [Event] | 20.09.21 10:23:24 | | | |
| bleve2-gzero (position of vessel) | 392,670,325 | 5,774,327,492 | | |
| bleve2-frag01 | 392,671,232 | 5,774,334,081 | 6.65 | 124.00 |
| bleve2-frag02 | 392,673,730 | 5,774,331,114 | 4.97 | 1.00 |
| bleve2-frag03 | 392,672,926 | 5,774,330,026 | 3.63 | 2.00 |
| bleve2-frag04 | 392,680,643 | 5,774,328,451 | 10.36 | 61.00 |
| bleve2-frag05 | 392,688,638 | 5,774,305,413 | 28.69 | 1.00 |
| bleve2-frag06 | 392,691,672 | 5,774,301,201 | 33.87 | 4.00 |
| bleve2-frag07 | 392,689,618 | 5,774,291,531 | 40.81 | |
| bleve2-frag08 | 392,651,980 | 5,774,300,290 | 32.81 | |
| [Event] | 20.09.21 10:46:26 | | | |
| bleve2-frag09 | 392,654,816 | 5,774,306,013 | 26.49 | |
| bleve2-frag10 | 392,653,593 | 5,774,316,580 | 19.98 | 13.00 |
| bleve2-frag11 | 392,653,716 | 5,774,320,323 | 18.09 | |
| bleve2-frag12 | 392,646,420 | 5,774,319,837 | 25.10 | |
| bleve2-frag13 | 392,640,636 | 5,774,316,882 | 31.53 | 1.00 |
| bleve2-frag14 | 392,653,804 | 5,774,331,442 | 16.99 | |
| bleve2-frag15 | 392,664,413 | 5,774,329,344 | 6.20 | |
| bleve2-frag16 | 392,657,236 | 5,774,337,234 | 16.32 | |
| bleve2-frag17 | 392,650,849 | 5,774,336,288 | 21.37 | |
| [Event] | 20.09.21 11:26:07 | | | |
| [Event] | 20.09.21 11:28:22 | | | |
| bleve2-frag18 | 392,644,649 | 5,774,340,906 | 28.97 | |
| bleve2-frag19 | 392,643,550 | 5,774,341,289 | 30.12 | 261.00 |
| bleve2-frag20 | 392,644,005 | 5,774,355,908 | 38.73 | |
| bleve2-frag21 | 392,643,173 | 5,774,356,207 | 39.52 | |
| bleve2-frag22 | 392,658,225 | 5,774,357,310 | 32.18 | 1.00 |
| bleve2-frag23 | 392,658,989 | 5,774,357,477 | 32.06 | 1.00 |
| bleve2-frag24 | 392,660,318 | 5,774,359,147 | 33.20 | |
| bleve2-frag25 | 392,660,382 | 5,774,360,276 | 34.26 | |
| bleve2-frag26 | 392,663,485 | 5,774,361,550 | 34.74 | |
| [Event] | 20.09.21 11:41:41 | | | |
| bleve2-frag27 | 392,663,366 | 5,774,346,601 | 20.34 | |
| bleve2-frag28 | 392,668,707 | 5,774,355,475 | 28.03 | 2.00 |
| bleve2-frag29 | 392,669,479 | 5,774,355,627 | 28.15 | |
| bleve2-frag30 | 392,671,261 | 5,774,355,883 | 28.61 | |

Analysis of data on fragment distribution from **SH2IFT project** (BLEVE) tests:

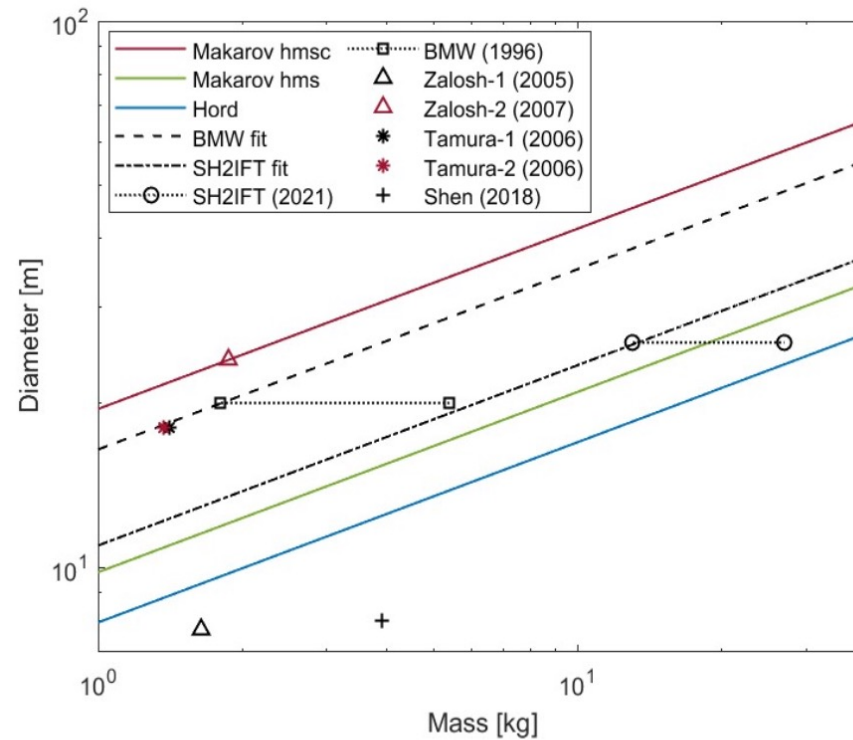
- Position (coordinates)
- Mass
- Pictures

Generation of:

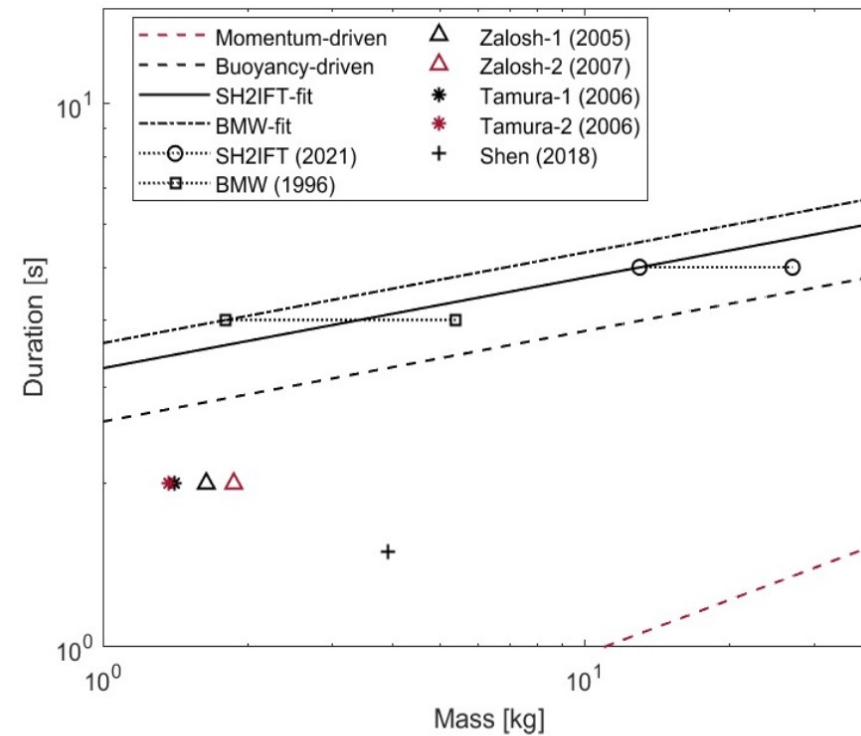
1. Scatter graph showing fragments position
2. Graph taking into consideration the different weight of the generated fragments

Results & discussion

Fireball analysis



(a)



(b)

Figure 2: Comparison between experimental data and predictions fireball (a) diameters and (b) durations for different hydrogen masses. The uncertainties concerning the liquid hydrogen BLEVE masses are indicated by the thin dashed lines.

Results & discussion

Fireball analysis

Table 2. Comparison between the experimental results and the most conservative model (BMW-fit) outcomes.

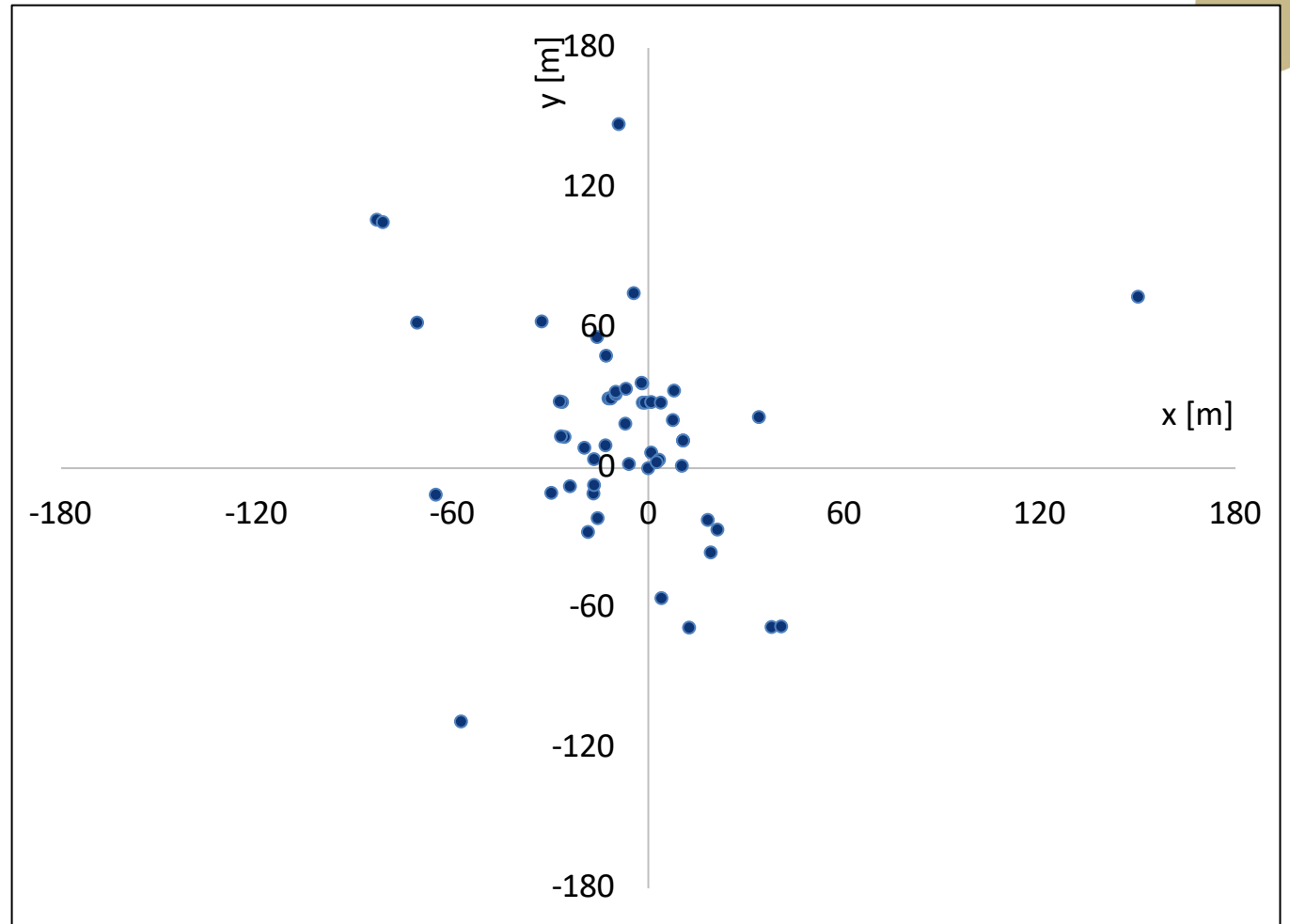
| Test | Experimental Data | | Simulation | | Errors | |
|---------------------|-------------------|--------------|--------------|--------------|--------------------|--------------------|
| | Diameter [m] | Duration [s] | Diameter [m] | Duration [s] | Diameter Error [%] | Duration Error [%] |
| BMW | 20 | 4.0 | 20 | 4.0 | 0 | 0 |
| SH ₂ IFT | 26 | 5.0 | 38 | 5.5 | 46 | 11 |
| Zalosh-1 | 8 | 2.0 | 23 | 3.9 | 188 | 96 |
| Zalosh-2 | 24 | 2.0 | 20 | 4.0 | -15 | 103 |
| Tamura-1 | 18 | 2.0 | 18 | 3.8 | 2 | 92 |
| Tamura-2 | 18 | 2.0 | 18 | 3.8 | 2 | 89 |
| Shen | 7 ÷ 8 | 1.5 | 30 | 3.9 | 275 | 160 |

Results & discussion

Vessel fragmentation

Observations:

- 53 fragments
- No preferential direction
- Longest distance: 167 m



Results & discussion

Vessel fragmentation

Outer Vessel

[kg]

261

Part of the shell + support

76

End cap

72

End cap

65

Part of the shell

Inner Vessel

124

Shell + end cap

61

End cap

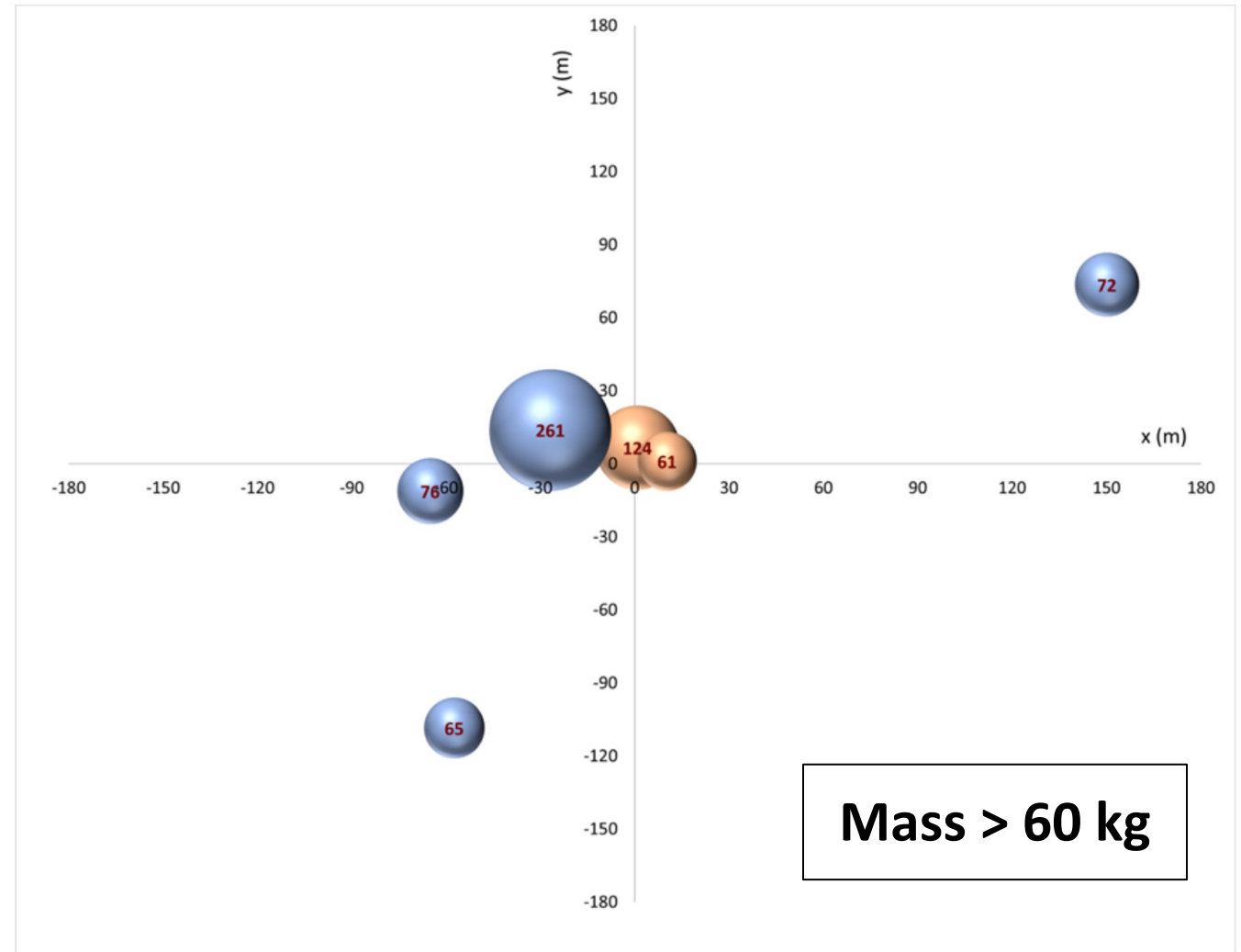


Figure 3 – Distribution of main fragments ($m > 60$ kg). The size of the bubbles is related to the mass (red label) of each fragment of the tank (blue bubbles for outer vessel and red bubbles for inner vessel).

Conclusion

- **Difference** in behaviour between LH2 and GH2 **fireball duration**
- **Buoyancy-driven model** is better to estimate **GH2** fireball duration
- **Proposed equation** is the best for **LH2** fireball duration
- **Data** on **fireballs** and **fragments** from LH2 tank ruptures **are lacking**
- **Makarov correlations** from literature seem **too conservative** to estimate diameter of **LH2 fireballs**
- **Fragment distribution** for LH2 tank seems to **not** have **preferred distribution**.

Future studies

- **Radiation** from LH2 hydrogen fireballs must be analysed
- Models to simulate **fragment trajectory** will be applied



Thank you for your attention

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